# Fasson® 3.5 Mil Glossy Clear BOPP WBIJ/S7000/40#BG Facestock:

Spec# 79668

The Fasson® Glossy Clear BOPP WBIJ is a clear 3.5 mil biaxially-oriented polypropylene film featuring a clear glossy finish. It is designed for use in water-based, dye or pigment-based inkjet printers, and provides an instant dry surface which captures brilliant colors and high resolution images, text, lines, and barcodes. The surface accepts flexo spot colors and varnishes after digital printing. It is ideal for applications which print variable information, in conjunction with full color graphics. Additional product constructions utilizing the same facestock are available. NOTE: In-house testing is always recommended prior to final ink selection. Qualification is subjective evaluation and customer perception may differ. As label designs vary, we encourage end application testing of all materials.

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Basis Weight: n/a

Caliper: 0.00327 inches  $\pm 10\%$ 

Tensile: MD 12,328 psi

CD 26, 832 psi

Tear: n/a Stiffness: n/a

#### Adhesive:

Fasson® S7000 is a clear, general purpose permanent acrylic adhesive. It exhibits a balance of release properties to enable high speed converting and dispensing on increasingly-thinner substrates. Adhesion performance is designed for low surface energy substrates, enabling lasting performance on rigid and squeezable containers. It has been specifically designed to exhibit excellent wet-out characteristics and water-whitening resistance.

FDA compliance: Fasson® S7000 adhesive complies with Title 21, Section 175.105 of the Code of Federal Regulations (21 CFR 175.105). Compliance with this regulation permits the use of this adhesive in applications for which the adhesive either (1) is separated from the food by a functional barrier, which will prevent the migration of any of the adhesive components to the food; or, (2) has incidental contact with food, limited to the trace amount at the seams or edges of the label.

Type: Emulsion Acrylic

Minimum Application Temperature: 25° F

Service Temperature Range: -40° F to +175° F, subject to facestock limitations

**Typical Performance Data:** Tested with 2 mil clear polypropylene facestock at room temperature on standard lab panels.

**HDPE** 

Loop Tack: Target 1.3 lbs. Peel Adhesion: Target 1.3 lbs.

**PET** 

Loop Tack: Target 3.5 lbs. Peel Adhesion: Target 2.0 lbs.

Glass

Loop Tack: Target 2.6 lbs. Peel Adhesion: Target 1.8 lbs.

Polypropylene

Loop Tack: Target 1.4 lbs. Peel Adhesion: Target 1.5 lbs.

#### Liner:

Fasson® 40#BG is a bleached glassine white liner with excellent roll label converting properties. Designed for low- to medium-speed dispensing applications. Not recommended for sheeted applications. Features good back printability.

Basis Weight: 36.8# per ream ±10%

(500 sheets 24" x 36")

Caliper: 0.002086 inches target

Tensile: N/A
Tear: N/A

Total Construction Caliper (approximate): 0.0061566 inches ± 10%

### **Optimal Storage Conditions**

Unless otherwise specified in this document, ideally store at 72F and 50% RH

### **Statement of Practical Use**

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#### Warranty

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